



# CERTIFICATE OF REGISTRATION

This is to certify that

## Northern Engraving Corporation

operates an

## Environmental Management System

which complies with the requirements of

## ISO 14001:2004

for the following scope of registration

**The registration covers the Environmental Management System for the manufacturing of industrial decoratives, support operations, and corporate headquarters.**

Registered Sites:	Northern Engraving Corporation	Northern Engraving Corporation	Northern Engraving Corporation	Northern Engraving Corporation Holmen Division
	803 South Black River Street Sparta, Wisconsin 54656 USA	202 Fourth Ave. NE Spring Grove, Minnesota 55974-1411 USA	600 Brickl Road West Salem, Wisconsin 54669-1158 USA	1400 Sand Lake Rd. Box 6 Holmen, Wisconsin 54636-9687 USA
<b>Certificate Number:</b>	CERT-0074914	CERT-0074914	CERT-0074914	CERT-0074914
<b>File Number:</b>	007028	007968	009285	010453
<b>Issue Date:</b>	June 17, 2014	June 17, 2014	June 17, 2014	June 17, 2014
<b>Original Certification Date:</b>	August 31, 2007	April 20, 2000	November 14, 2000	July 30, 2003
<b>Current Certification Date:</b>	July 28, 2014	July 28, 2014	July 28, 2014	July 28, 2014
<b>Certificate Expiry Date:</b>	July 27, 2017	July 27, 2017	July 27, 2017	July 27, 2017

Chris Jouppi  
President,  
QMI-SAI Canada Limited

Samer Chaouk  
Head of Policy, Risk and Certification



ISO 14001



Registered by:  
SAI Global Certification Services Pty Ltd, 286 Sussex Street, Sydney NSW 2000 Australia with QMI-SAI Canada Limited, 20 Carlson Court, Suite 200, Toronto, Ontario M9W 7K6 Canada (SAI GLOBAL). This registration is subject to the SAI Global Terms and Conditions for Certification. While all due care and skill was exercised in carrying out this assessment, SAI Global accepts responsibility only for proven negligence. This certificate remains the property of SAI Global and must be returned to them upon request.  
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